

公差 (General Tolerances)(mm)		表面粗糙度 (Surface Roughness)
0	>3	0.1/10
3	~6	±2
6	~10	
10	~18	
18	~30	
30	~50	
50	~80	
80	~120	
120	~180	
180	~250	
250	~315	
315	~400	
400	~500	
500	~630	
630	~800	
800	~1000	
1000	~1250	
1250	~1600	
1600	~2000	
2000	~2500	
2500	~3150	
3150	~4000	
4000	~5000	
5000	~6300	
6300	~8000	
8000	~10000	
10000	~12500	
12500	~16000	
16000	~20000	
20000	~25000	
25000	~31500	
31500	~40000	
40000	~50000	
50000	~63000	
63000	~80000	
80000	~100000	
100000	~125000	
125000	~160000	
160000	~200000	
200000	~250000	
250000	~315000	
315000	~400000	
400000	~500000	
500000	~630000	
630000	~800000	
800000	~1000000	
1000000	~1250000	
1250000	~1600000	
1600000	~2000000	
2000000	~2500000	
2500000	~3150000	
3150000	~4000000	
4000000	~5000000	
5000000	~6300000	
6300000	~8000000	
8000000	~10000000	
10000000	~12500000	
12500000	~16000000	
16000000	~20000000	
20000000	~25000000	
25000000	~31500000	
31500000	~40000000	
40000000	~50000000	
50000000	~63000000	
63000000	~80000000	
80000000	~100000000	
100000000	~125000000	
125000000	~160000000	
160000000	~200000000	
200000000	~250000000	
250000000	~315000000	
315000000	~400000000	
400000000	~500000000	
500000000	~630000000	
630000000	~800000000	
800000000	~1000000000	
1000000000	~1250000000	
1250000000	~1600000000	
1600000000	~2000000000	
2000000000	~2500000000	
2500000000	~3150000000	
3150000000	~4000000000	
4000000000	~5000000000	
5000000000	~6300000000	
6300000000	~8000000000	
8000000000	~10000000000	
10000000000	~12500000000	
12500000000	~16000000000	
16000000000	~20000000000	
20000000000	~25000000000	
25000000000	~31500000000	
31500000000	~40000000000	
40000000000	~50000000000	
50000000000	~63000000000	
63000000000	~80000000000	
80000000000	~100000000000	
100000000000	~125000000000	
125000000000	~160000000000	
160000000000	~200000000000	
200000000000	~250000000000	
250000000000	~315000000000	
315000000000	~400000000000	
400000000000	~500000000000	
500000000000	~630000000000	
630000000000	~800000000000	
800000000000	~1000000000000	
1000000000000	~1250000000000	
1250000000000	~1600000000000	
1600000000000	~2000000000000	
2000000000000	~2500000000000	
2500000000000	~3150000000000	
3150000000000	~4000000000000	
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16000000000000	~20000000000000	
20000000000000	~25000000000000	
25000000000000	~31500000000000	
31500000000000	~40000000000000	
40000000000000	~50000000000000	
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315000000000000	~400000000000000	
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1250000000000000	~1600000000000000	
1600000000000000	~2000000000000000	
2000000000000000	~2500000000000000	
2500000000000000	~3150000000000000	
3150000000000000	~4000000000000000	
4000000000000000	~5000000000000000	
5000000000000000	~6300000000000000	
6300000000000000	~8000000000000000	
8000000000000000	~10000000000000000	
10000000000000000	~12500000000000000	
12500000000000000	~16000000000000000	
16000000000000000	~20000000000000000	
20000000000000000	~25000000000000000	
25000000000000000	~31500000000000000	
31500000000000000	~40000000000000000	
40000000000000000	~50000000000000000	
50000000000000000	~63000000000000000	
63000000000000000	~80000000000000000	
80000000000000000	~100000000000000000	
100000000000000000	~125000000000000000	
125000000000000000	~160000000000000000	
160000000000000000	~200000000000000000	
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250000000000000000	~315000000000000000	
315000000000000000	~400000000000000000	
400000000000000000	~500000000000000000	
500000000000000000	~630000000000000000	
630000000000000000	~800000000000000000	
800000000000000000	~1000000000000000000	
1000000000000000000	~1250000000000000000	
1250000000000000000	~1600000000000000000	
1600000000000000000	~2000000000000000000	
2000000000000000000	~2500000000000000000	
2500000000000000000	~3150000000000000000	
3150000000000000000	~4000000000000000000	
4000000000000000000	~5000000000000000000	
5000000000000000000	~6300000000000000000	
6300000000000000000	~8000000000000000000	
8000000000000000000	~10000000000000000000	
10000000000000000000	~12500000000000000000	
12500000000000000000	~16000000000000000000	
16000000000000000000	~20000000000000000000	
20000000000000000000	~25000000000000000000	
25000000000000000000	~31500000000000000000	
31500000000000000000	~40000000000000000000	
40000000000000000000	~50000000000000000000	
50000000000000000000	~63000000000000000000	
63000000000000000000	~80000000000000000000	
80000000000000000000	~100000000000000000000	
100000000000000000000	~125000000000000000000	
125000000000000000000	~160000000000000000000	
160000000000000000000	~200000000000000000000	
200000000000000000000	~250000000000000000000	
250000000000000000000	~315000000000000000000	
315000000000000000000	~400000000000000000000	
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2500000000000000000000	~3150000000000000000000	
3150000000000000000000	~4000000000000000000000	
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